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WHAT IS CLAIMED IS:

A cam slider in a cam unit to be fixed to a stationary metal mold tool and a movable metal mold tool for machining a pressed product, characterized in that the cam slider is equipped with a resilient member to allow the cam slider to return to its original position subsequent to the cam action and a counter member to the resilient member.

A cam unit to be fixed to a stationary metal mold tool and a movable metal mold tool for machining a pressed product, comprising a cam driver to be fixed to one of the metal mold tools, a cam slider laid on the cam driver to be driven in a predetermined direction by the cam driver, and a cam holder laid on the cam slider to be fixed to the other metal mold tool, characterized in that the cam slider is equipped with a resilient member to allow the cam slider to return to its original position subsequent to the cam action and a counter member to the resilient member.